Work Ord Wednesday, Sep												Page
Item ID: Revision ID: Item Name:	D2745 B Bushing			Accept					Setup	Start Stop		
Start Date: Required Date: Reference:	9/10/2009	Start Qty: 60.00 Req'd Qty: 60.00			Cust Item I Customer:	D:						
Approvals:	Process Pla	in:	Dates	YOG Tooling: SPC (Y/N):		ate: ate:	- 		Run	Start Stop		
Sequence ID/ Work Center I	D	Operation Description		Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Rej Qty		Reject Number	Insp. Stamp
Draw Nbr D2745	Rev Rev	vision Nbr										
100 Hardinge Hardinge CNC Lath	ne Small	Hardinge CNC LATHE S Memo 1-Turn as po	MALL er Dwg D2515□2-I	0.00 0.00	09/09/19			<i>6</i> 3				

110

QC2- Inspect parts off machine FAI/FAIB

0.00

Quality Control

Memo

0.00

QC8- Inspect parts - second check

0.00

Memo

0.00 JL 09/09/21

120

QC

Quality Control

Work Order ID 51910

Wednesday, September 09, 2009 11:11:30 A



Page 2

Item ID:

D2745

Setup Start

Stop

Revision ID:

В

Accept

Item Name: Bushing

Start Oty: 60.00

Cust Item ID:

Customer:

Start Date:

Required Date: 9/18/2009

Req'd Qty: 60.00

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start



9/10/2009

Date:_____

SPC (Y/N):

Set Up/

Date:

Stop

Sequence ID/ Work Center ID

130

Packaging

Packaging

Operation Description

Identify as per dwg & Stock Location: 574

Run Hours

0.00

0.00

Draw Draw Number Rev.

Plan Code Accept Qty

Reject Qty

Reject Number

Insp. Stamp

140

Quality Control

QC21- Final Inspection - Work Order Release

0.00

0.00

ms 09-09-21

Memo

Memo

Picklist Print

Wednesday, September 09, 2009 11:11:29 AM

Work Order ID: 51910

Parent Item:

Comments:

D2745RevB

Parent Item Name: Bushing



Start Date: 9/10/2009

Required Date: 9/18/2009

Start Qty: 60.00

Required Qty: 60.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Primary Item Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M303R0.750		Purchased	No		100	f	159.0451	6.0568	AVE 11		

303 Round Bar 0.750

Warehouse	Loc Oty	Loc Code	
<u>Location</u>			
Main Warehouse			
MAT	159.0451		
107077	0		
107857	18.49		
108220	10.69		
108877	14.41		
110166	10.16		
110680	9.29		
111323	7.9301		
112567	88.075		6.0568 DX 09/09/19
			, , ,

Page 1

DART AEROSPACE LTD	Work Order: 51910	
Description: Dushing	Part Number: 12745	
Inspection Dwg:12745 Rev: B	Page 1 of	<u>1 '</u>

FIRST ARTICLE INSPECTION CHECKLIST

X First Article		Prototype
-----------------	--	-----------

Drawing		Actual			Method of	
Dimension	Tolerance	Dimension	Accept	Reject	Inspection	Comments
Difficusion						
				*		
			-A			
		_ 1	(2)	<u> </u>		
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	12					
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The M						
- POR						
				 		
	/					
		*	 			
			<u> L.</u>	<u> </u>	<u> </u>	

Measured by:	TAP	Audited by:)L,	Prototype Approval:	N/A
Date:	09/09/20	Date:	09/09/21	Date:	N/A

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

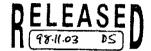
DART AERO	SPACE LTD	'	Work Order	: 51537		
Description:	<u> </u>		Part Number	: DZ745		
Inspection Dwg	j: Rev:					Page 1 of 1
	FIRST	ARTICLE IN	SPECTION	ON CHE	CKLIST	
	x	ī		Proto		
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
\$0.750	+0,010	0.7465				
\$0.560	+0,010	0,560		\$		
00.375	+0,010	0.376	1			
60.472	+0,010	0.472				
0,030×20°		0.03x20°				
1.020	± 0,010	1.019				
0,060	±0,010	0.061				
0,400	±0,010	0.397				
0,060	±0,010	0.062				
R0,∞5	+0,005/-0,000	0.010				
						5+2 g
						6
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						EFERE
						SICE ONLY
						On.
						17
						
	1	1		T		

Measured by:	17TP	Audited by:		Prototype Approval:	N/A
Date:	19/19/19	Date:	09/09/21	Date:	N/A
L	0//0//-1	L	91040		

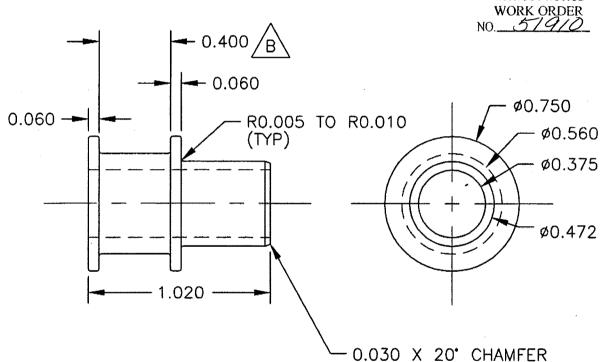
Rev	Date	Change	Revise	ed by Approved
A		New Issue	KJ/JLN	



DESIG	H.	DRAWN BY		AEROSPACE	
CHECK		APPROVED	DRAWING NO.		REV. B
Ų.	#	1 \$ 6	D2745		SHEET 1 OF 1
DATE		·	TITLE		SCALE
98.1	0.23		BUSHING		2:1
Α		98.04.16	NEW ISSU	7	
В		98 10 23	DIM 0 400	WAS 0 380	



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER



MATERIAL: AISI 303 STAINLESS STEEL

NOTES: TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

RADIUS ALL INSIDE EDGES 0.005 TO 0.010

BREAK ALL UNMARKED SHARP EDGES 0.010 TO 0.020

ALL DIMENSIONS ARE IN INCHES